

Portable Ultrasonic Flow Measurement of Gas in Hazardous Areas

Portable instrument for non-invasive, quick ultrasonic flow measurement with clamp-on technology for all types of piping

Features

- Precise bi-directional and highly dynamic flow measurement with the non-intrusive clamp-on technology
- High precision at fast and slow flow rates, no temperature and zero drift
- Portable, easy-to-use flow transmitter with 2 flow channels, multiple inputs/outputs, an integrated data logger with a serial interface
- Extremely resistant carbon fiber housing
- Covered by ATEX zone 2 certification (II 3G), IP65 protection - No hot work permit required for hazardous areas
- Compact and very lightweight, allowing the measuring system to be easily carried as personal luggage, e.g. for offshore visits
- Water and dust-tight (IP65); resistant against oil, many liquids and dirt
- Li-Ion battery provides up to 14 hours of measurement operation
- Automatic loading of calibration data and transducer detection for a fast and easy set-up (less than 5 min), providing precise and long-term stable results
- User-friendly design
- Transducers available for a wide range of inner pipe diameters (7...1600 mm) and fluid temperatures (-40...+200 °C)
- Rugged transducers (ATEX-Zone 1 und 2, resistant to rough environments, dust and humidity)
- Robust, water-tight (IP67) transport case with comprehensive accessories
- QuickFix for fast mounting of the flow transmitter in difficult conditions

Applications

Designed for the following industries:

- Upstream (on- and offshore)
- Midstream and downstream (pipelines and refineries)
- Chemical industry
- Energy sector (e.g. HVAC, geothermal, power plants)



FLUXUS G608 supported by handle



Measurement with transducers mounted by the portable Variofix VP



Measurement with the flow transmitter fixed to the pipe by the QuickFix pipe mounting fixture

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Function

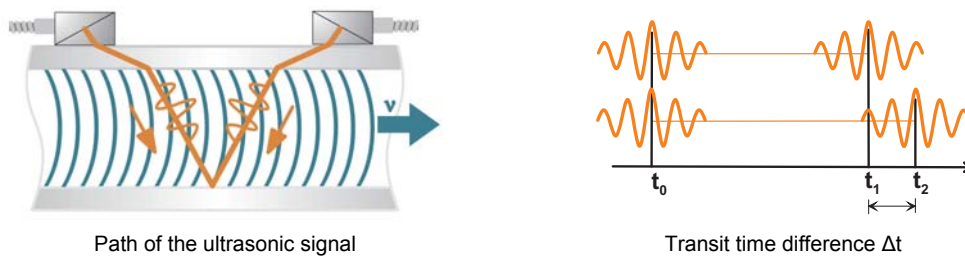
Measurement Principle

In order to measure the flow of a medium in a pipe, ultrasonic signals are used, employing the transit time difference principle. Ultrasonic signals are emitted by a transducer installed on the pipe and received by a second transducer. These signals are emitted alternately in the flow direction and against it.

As the medium in which the signals propagate is flowing, the transit time of the ultrasonic signals in the flow direction is shorter than against the flow direction.

The transit time difference, Δt , is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

Two integrated microprocessors control the entire measuring process. This allows the flowmeter to remove disturbance signals, and to check each received ultrasonic wave for its validity which reduces noise.



Calculation of Volumetric Flow Rate

$$Q = k_{Re} \cdot A \cdot k_a \cdot \Delta t / (2 \cdot t_{fl})$$

where:

- Q - volumetric flow rate
- k_{Re} - fluid mechanics calibration factor
- A - cross-sectional pipe area
- k_a - acoustical calibration factor
- Δt - transit time difference
- t_{fl} - transit time in the medium

Number of Sound Paths

The number of sound paths is the number of transits of the ultrasonic signal through the medium in the pipe. Depending on the number of sound paths, the following methods of installation exist:

- **reflection mode**

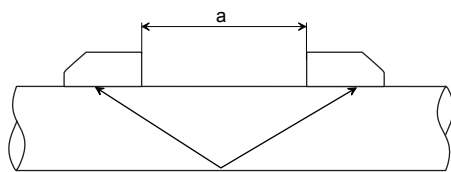
The number of sound paths is even. Both of the transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easier.

- **diagonal mode**

The number of sound paths is odd. Both of the transducers are mounted on opposite sides of the pipe. In the case of a high signal attenuation by the medium, pipe and coatings, diagonal mode with 1 sound path will be used.

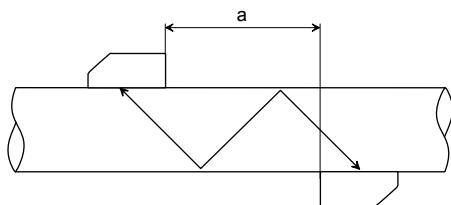
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection mode or diagonal mode, the number of sound paths can be adjusted optimally for the application.

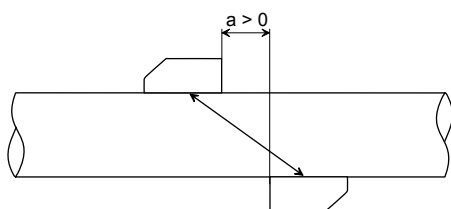


Reflection mode, number of sound paths: 2

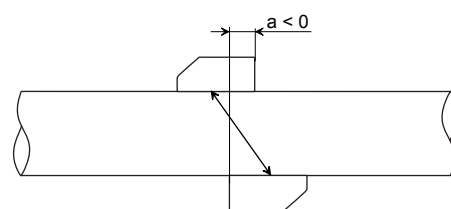
a - transducer distance



Diagonal mode, number of sound paths: 3



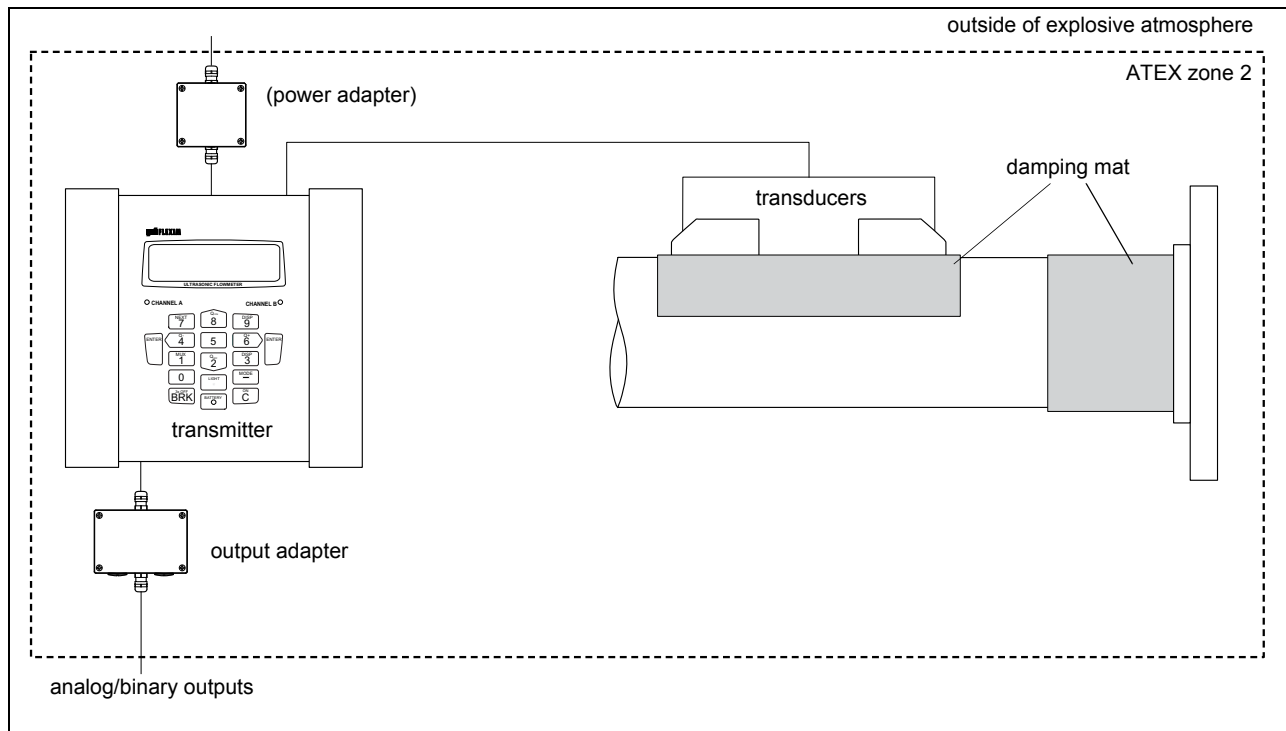
Diagonal mode, number of sound paths: 1



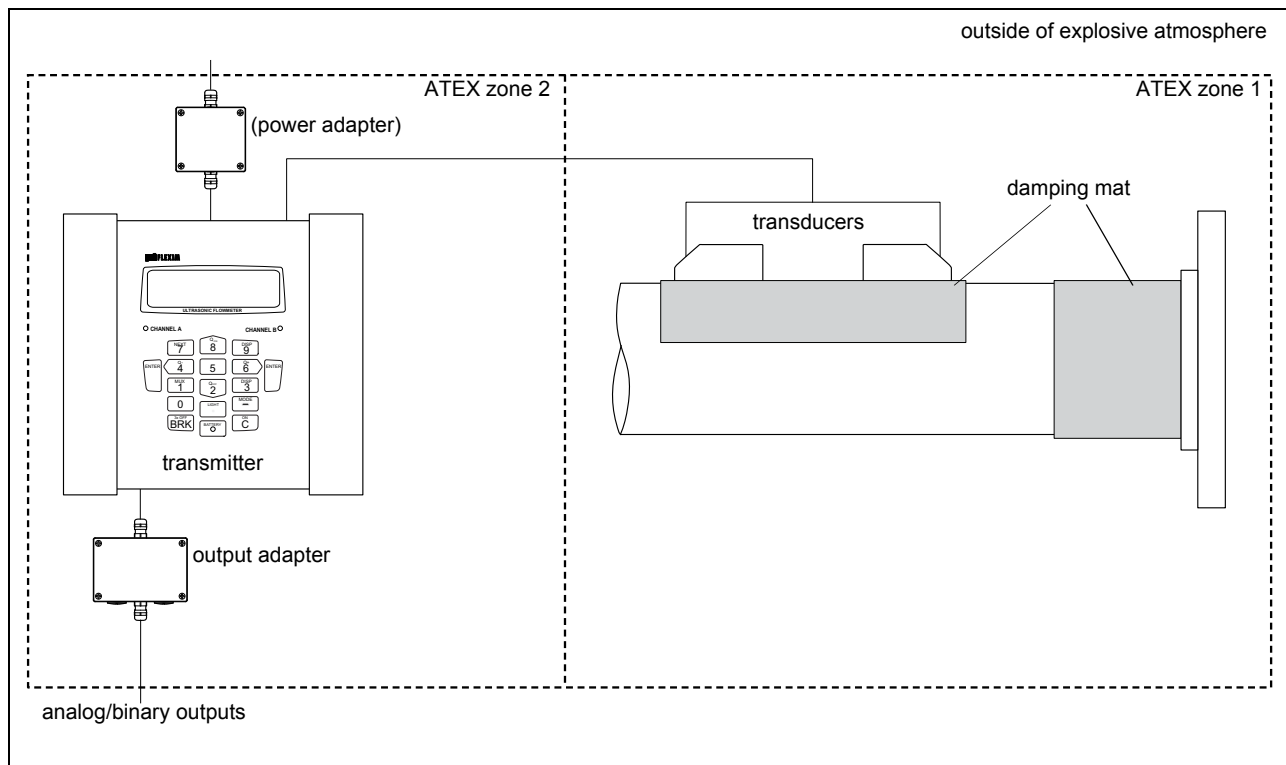
Diagonal mode, number of sound paths: 1,
negative transducer distance

Typical Measurement Setup

ATEX zone 2



ATEX zone 2/ATEX zone 1



Standard Volumetric Flow Rate

The standard volumetric flow rate can be selected as physical quantity to be measured. It will be calculated internally by:

$$Q_N = Q \cdot p/p_N \cdot T_N/T \cdot 1/K$$

where:

Q_N	-	standard volumetric flow rate
Q	-	operating volumetric flow rate
p_N	-	standard pressure (absolute value)
p	-	operating pressure (absolute value)
T_N	-	standard temperature in K
T	-	operating temperature in K
K	-	gas compressibility factor


The operational pressure p and the operational temperature T of the medium will be entered directly as fixed values into the transmitter.

The gas compressibility factor K will be entered in the transmitter:

- as fixed value or
- as approximation according to e.g. AGA8 or GERG

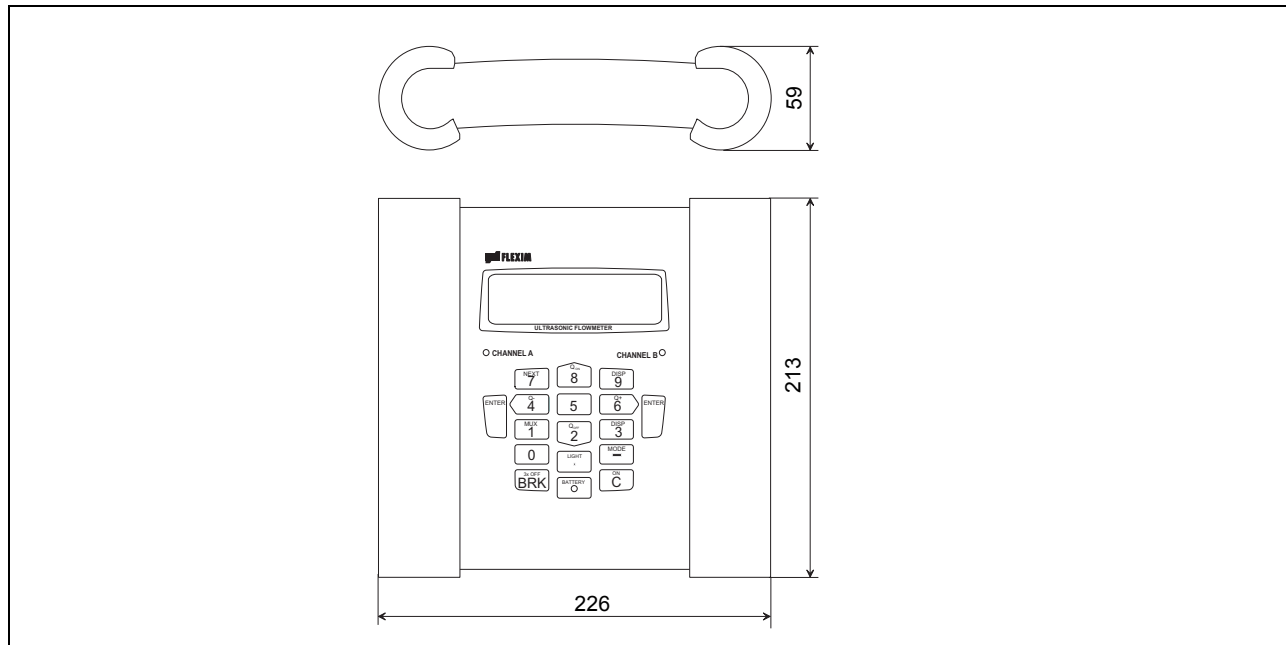
Flow Transmitter

Technical Data

FLUXUS		G608**-A2	
design	portable, ATEX zone 2		
			
measurement			
measurement principle	transit time difference correlation principle		
flow velocity	0.01...35 m/s, depending on pipe diameter		
repeatability	0.15 % of reading ±0.01 m/s		
medium	all acoustically conductive gases, e.g. nitrogen, air, oxygen, hydrogen, argon, helium, ethylene, propane		
temperature compensation	corresponding to the recommendations in ANSI/ASME MFC-5M-1985		
accuracy			
- volumetric flow rate	± 1...3 % of reading ±0.01 m/s depending on application ± 0.5 % of reading ±0.01 m/s with field calibration		
flow transmitter			
power supply	100...240 V/50...60 Hz (power supply unit, outside of explosive atmosphere), 10.5...15 V DC (socket at transmitter, with power adapter (optional)), U _m = 16 V, integrated battery		
battery	Li-Ion, 7.2 V/4.5 Ah operating time (without outputs, inputs and backlight): > 14 h		
power consumption	< 6 W		
number of flow measuring channels	2		
signal attenuation	0...100 s, adjustable		
measuring cycle (1 channel)	100...1000 Hz		
response time	1 s (1 channel), option: 70 ms		
housing material	PA, TPS, PC, Polyester, stainless steel		
degree of protection according to IEC/EN 60529	IP65		
dimensions	see dimensional drawing		
weight	1.9 kg		
fixation	QuickFix pipe mounting fixture		
operating temperature	-10...+60 °C		
display	2 x 16 characters, dot matrix, backlight		
menu language	English, German, French, Dutch, Spanish		
explosion protection			
A T E X	category	gas: 3G	dust: 2D
	EPL	Gc	Db
	zone	2	21
	marking	CE 0637 (E) II3G Ex nA nC ic IIC (T6)T4 Gc II2D Ex tb IIIC T 100 °C Db T _a -10...+(50)60 °C	
	certification	IBExU10ATEX1067	
	type of protection	gas: non sparking dust: protection by enclosure	

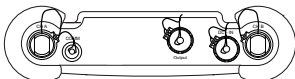
FLUXUS	G608**-A2
measuring functions	
physical quantities	operating volumetric flow rate, standard volumetric flow rate, mass flow rate, flow velocity
totalizer	volume, mass
calculation functions	average, difference, sum
diagnostic functions	sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times
data logger	
loggable values	all physical quantities, totaled values and diagnostic values
capacity	> 100 000 measured values
communication	
interface	RS232/USB
serial data kit	
software (all Windows™ versions)	- FluxData: download of measurement data, graphical presentation, conversion to other formats (e.g. for Excel™) - FluxKoeff: creating medium data sets
cable	RS232
adapter	RS232 - USB
transport case	
dimensions	500 x 400 x 190 mm
outputs	
	The outputs are galvanically isolated from the transmitter.
number	see standard scope of supply on page 9
accessories	output adapter (optional)
current output	
range	0/4...20 mA
accuracy	0.1 % of reading ±15 µA
passive output	$U_{ext} = 4...9 \text{ V}$, depending on R_{ext} $R_{ext} < 200 \Omega$
binary output	
optorelay	26 V/100 mA
binary output as alarm output - functions	limit, change of flow direction or error
binary output as pulse output - pulse value - pulse width	0.01...1000 units 1...1000 ms

Dimensions

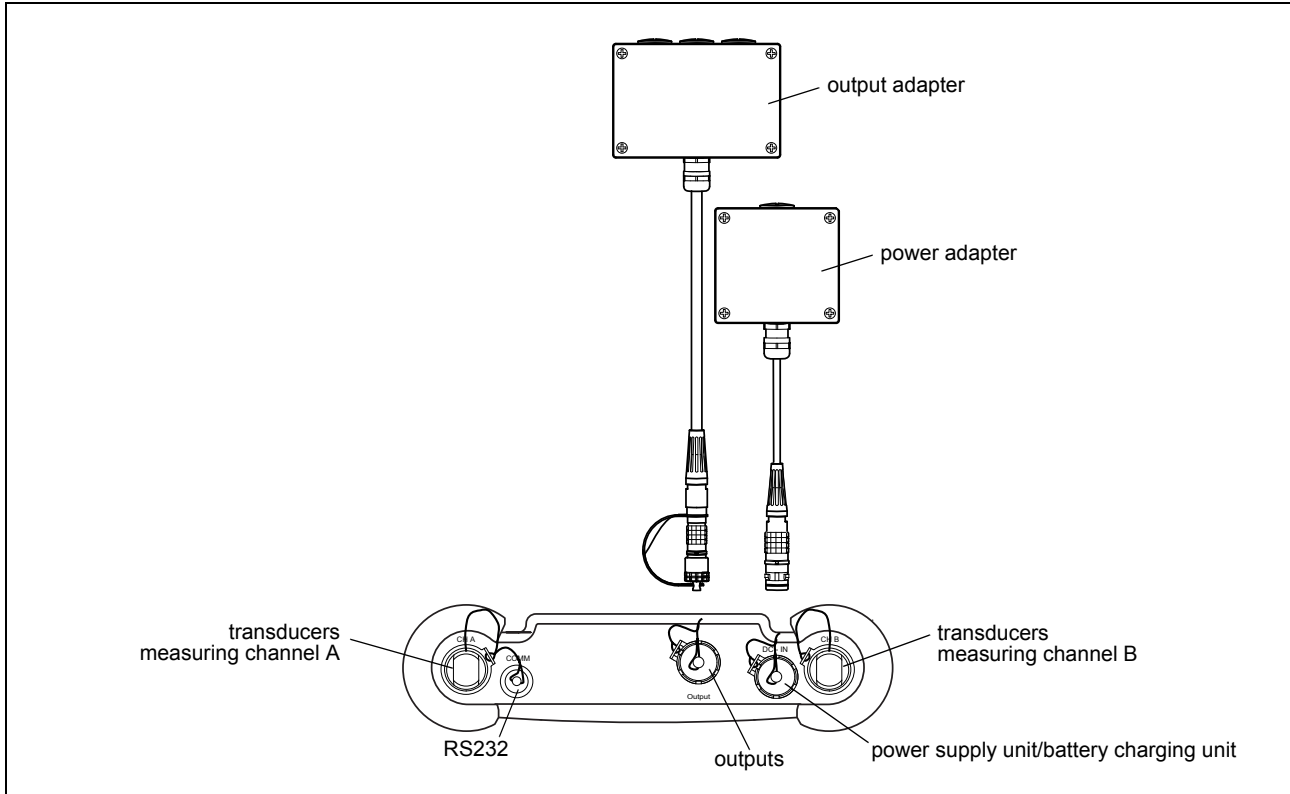


in mm

Standard Scope of Supply

G608 Standard	
order code	FLUXUS G608**-A22-3N-NN-2D-II-NN-NN
application	all flow measurements on gas
outputs	
passive current output	2
binary output	2
inputs	
temperature input	-
accessories	
transport case	x
power supply unit, mains cable	x
battery	x
QuickFix pipe mounting fixture for transmitter	x
serial data kit	x
measuring tape	x
user manual, safety instructions, Quick Start Guide	x
connector board at the upper side of the transmitter	

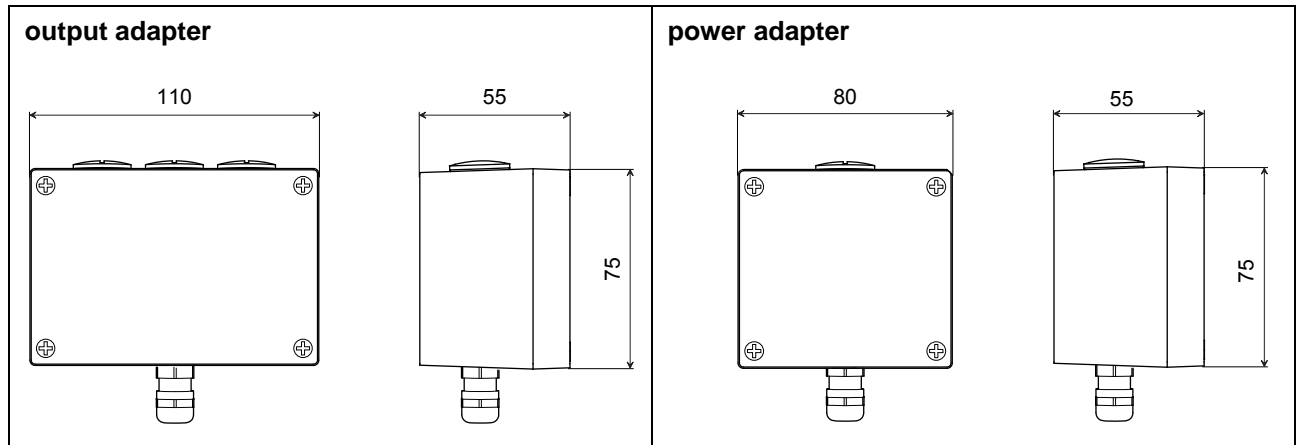
Adapters (optional)



Technical Data

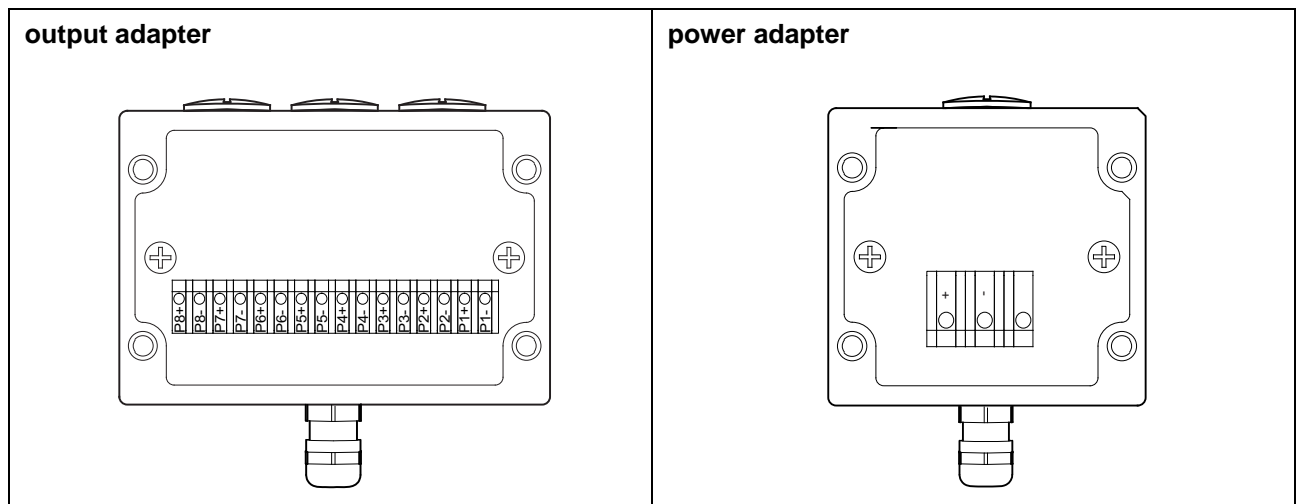
		output adapter	power adapter
technical type		OA608A2	PA608A2
dimensions		see dimensional drawing	
weight	kg	0.36	0.29
material			
housing		polyester	
gasket		silicone	
degree of protection according to IEC/EN 60529		IP66	
operating temperature			
min.	°C	-20	
max.	°C	+90	
explosion protection			
zone		2	
A T E X	marking	CE (Ex) II 3G Ex nA II T6 Gc Ta -20...+60 °C	
X	type of protection	non sparking	

Dimensions



in mm

Terminal Assignment

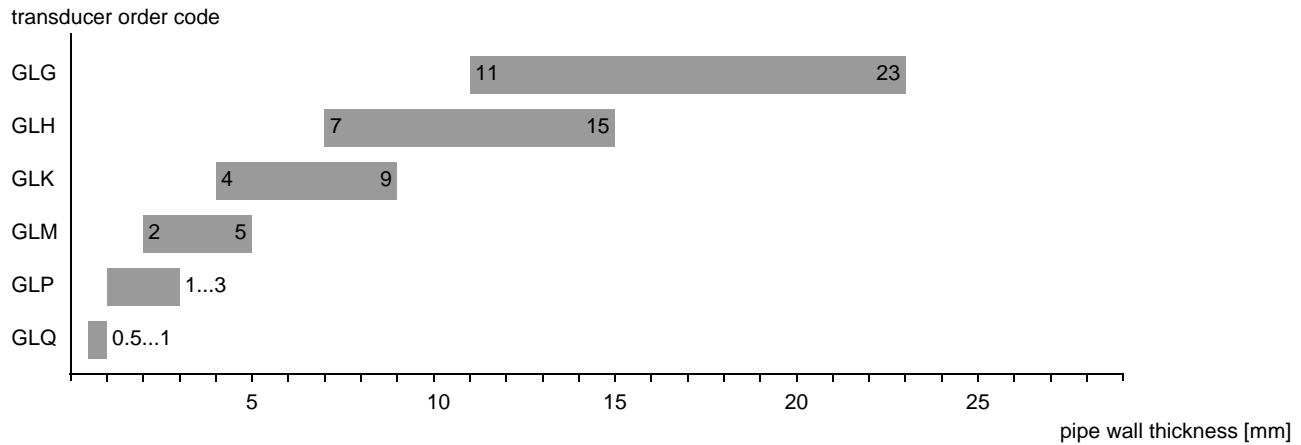


Transducers

Transducer Selection

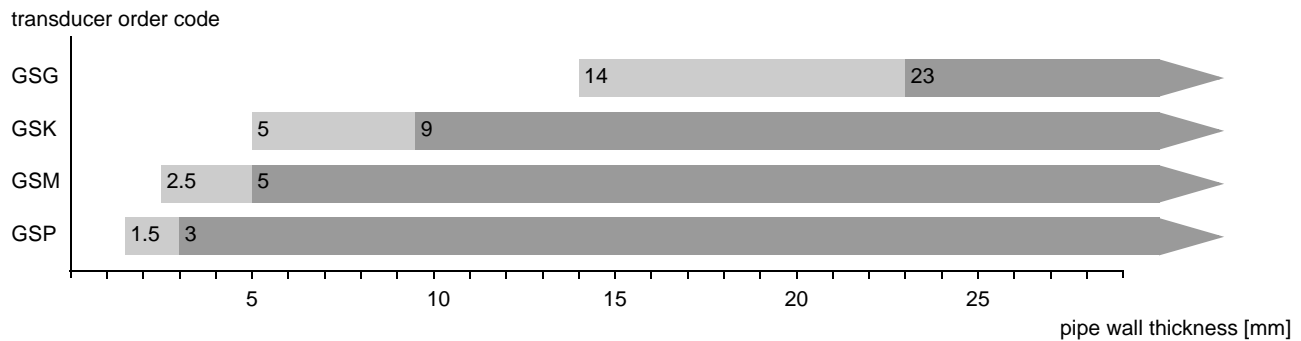
Step 1a

Select a Lamb wave transducer:



Step 1b

If the pipe wall thickness is not in the range of the Lamb wave transducers, select a shear wave transducer:



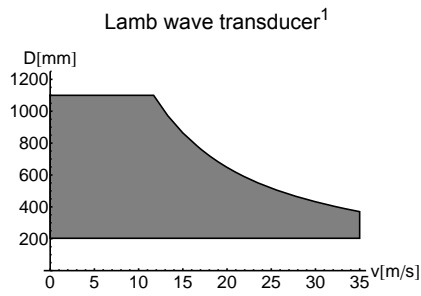
■ recommended ■ possible

Step 2

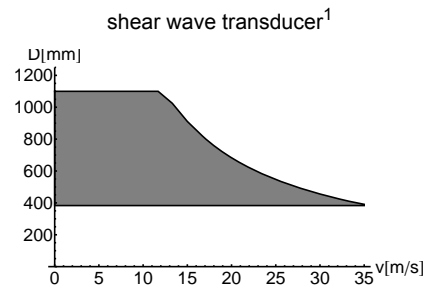
inner pipe diameter d dependent on the flow velocity v of the medium in the pipe

The transducers are selected from the characteristics (see next page). Lamb wave transducers are selected from the left column, shear wave transducers from the right column.

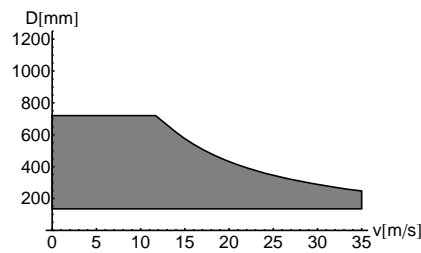
Lamb wave transducers: If the values d and v are not in the range, diagonal mode with 1 sound path may be used, i.e. the same characteristics can be used with doubling the inner pipe diameter. If the values are still not in the range, shear waves transducers regarding the pipe wall thickness have to be selected in step 1b.



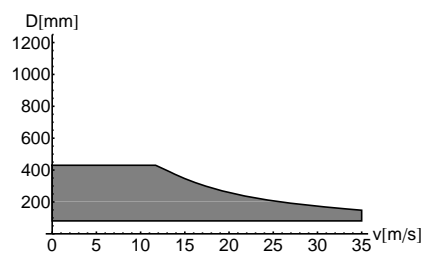
GLG



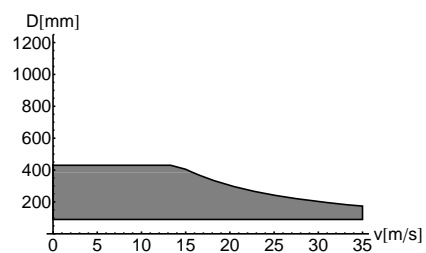
GSG



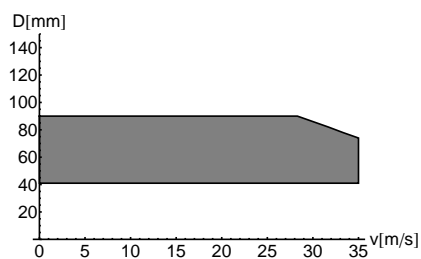
GLH



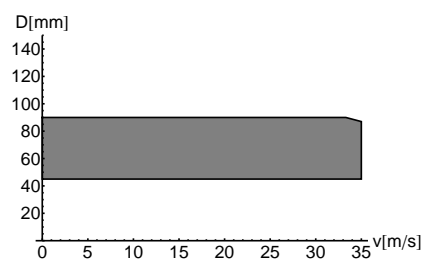
GLK



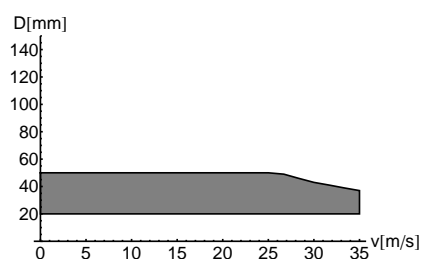
GSK



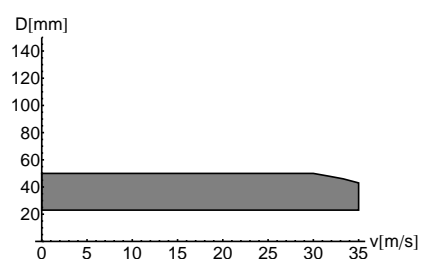
GLM



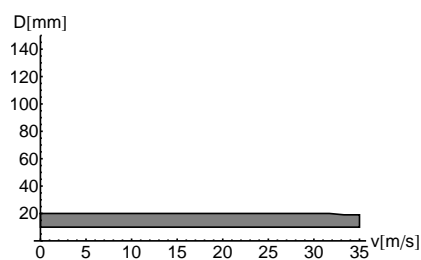
GSM



GLP



GSP



GLQ

¹ inner pipe diameter and max. flow velocity for a typical application with natural gas, nitrogen, oxygen in reflection mode with 2 sound paths (Lamb wave transducers)/1 sound path (shear wave transducers)

Step 3

min. medium pressure

Lamb wave transducer			
transducer order code	medium pressure ¹ [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GLG	15	10	1
GLH	15	10	1
GLK	15 (d > 120 mm) 10 (d < 120 mm)	10 (d > 120 mm) 5 (d < 120 mm)	1
GLM	10 (d > 60 mm) 5 (d < 60 mm)	-	1
GLP	10 (d > 35 mm) 5 (d < 35 mm)	-	1
GLQ	10 (d > 15 mm) 5 (d < 15 mm)	-	1

shear wave transducer			
transducer order code	medium pressure ¹ [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GSG	30	20	1
GSK	30	20	1
GSM	30	20	1
GSP	30	20	1

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

d - inner pipe diameter

Example

step						
1	pipe wall thickness selected transducer	mm	12 GLG or GLH	12 GLG or GLH	12 GLG or GLH	30 GS
2	inner pipe diameter max. flow velocity selected transducer	mm m/s	800 15 GLG	600 15 GLG or GLH	800 30 values not in the range of the characteristics, but by using diagonal mode with 1 sound path, the inner pipe diameter in the characteristics is doubled: GLG	300 15 GSK
3	min. medium pressure selected transducer	bar	17 GLG	17 GLG or GLH influence of acoustic noise is reduced with increased transducer frequency, thus recommended: GLH	17 GLG	35 GSK

Step 4

for the characters 4...11 of the transducer order code (operating temperature, explosion protection, connection system, extension cable) see page 15

Step 5

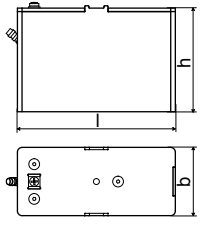
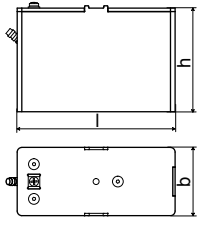
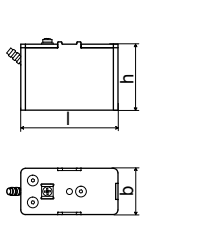
for the technical data of the selected transducer see page 16 et seqq.

Transducer Order Code

1, 2	3	4	5, 6	7, 8	9...11	12, 13	no. of character			
transducer	transducer frequency	-	operating temperature	explosion protection	connection system	-	extension cable	/	option	description
GL										set of ultrasonic flow transducers for gas measurement, Lamb wave
GS										set of ultrasonic flow transducers for gas measurement, shear wave
	G									0.2 MHz
	H									0.3 MHz (Lamb wave only)
	K									0.5 MHz
	M									1 MHz
	P									2 MHz
	Q									4 MHz (Lamb wave only)
		N								normal temperature range
		E								extended temperature range (shear wave transducers with transducer frequency M, P)
			A1							ATEX zone 1
			A2							ATEX zone 2
				NL						with Lemo connector
					XXX					cable length in m, for max. length of extension cable see page 27 (connector outside of ATEX zone 1)
								LC		long transducer cable (ATEX zone 1)
example										
GL	K	-	N	A2	NL	-	030			Lamb wave transducer 0.5 MHz, normal temperature range, ATEX zone 2, connection system NL with Lemo connector and extension cable 30 m
		-				-		/		

Technical Data

Shear Wave Transducers (zone 1)

technical type		GDG1NW1	GLG1NW1	GDK1NW1	GLK1NW1	GDM2NW1	GLM2NW1
order code		GSG-NA1NL	GSG-NA1NL/LC	GSK-NA1NL	GSK-NA1NL/LC	GSM-NA1NL	GSM-NA1NL/LC
transducer frequency		0.2		0.5		1	
medium pressure¹							
min. extended	bar	metal pipe: 20		metal pipe: 20		metal pipe: 20	
min.	bar	metal pipe: 30		metal pipe: 30		metal pipe: 30	
		plastic pipe: 1		plastic pipe: 1		plastic pipe: 1	
inner pipe diameter d²							
min. extended	mm	250		70		30	
min. recommended	mm	380		80		40	
max. recommended	mm	810		500		80	
max. extended	mm	1100		720		120	
pipe wall thickness							
min.	mm	14		5		2.5	
max.	mm	-		-		-	
material							
housing		PEEK with stainless steel cap and transducer shoe 304 (1.4301)		PEEK with stainless steel cap and transducer shoe 304 (1.4301)		PEEK with stainless steel cap and transducer shoe 304 (1.4301)	
contact surface		PEEK		PEEK		PEEK	
degree of protection according to IEC/EN 60529		IP65		IP65		IP65	
transducer cable							
type		1699	1699	1699	1699	1699	1699
length	m	5	9	5	9	4	9
dimensions							
length l	mm	136.5		136.5		84	
width b	mm	59		59		40	
height h	mm	90.5		90.5		59	
dimensional drawing							
operating temperature							
min.	°C	-40		-40		-40	
max.	°C	+130		+130		+130	
temperature compensation		x		x		x	
explosion protection							
transducer		GSG-NA1NL	GSG-NA1NL/LC	GSK-NA1NL	GSK-NA1NL/LC	GSM-NA1NL	GSM-NA1NL/LC
category		gas: 2/3G dust: 2D	gas: 2/3G dust: 2D	gas: 2/3G dust: 2D	gas: 2/3G dust: 2D	gas: 2/3G dust: 2D	gas: 2/3G dust: 2D
EPL		Gb/Gc	Db	Gb/Gc	Db	Gb/Gc	Db
zone		1/2	21	1/2	21	1/2	21
explosion protection temperature (pipe surface)							
min.	°C	-55		-55		-55	
max.	°C	+180		+180		+180	
marking		CE 0637 Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX		CE 0637 Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX		CE 0637 Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX	
certification		IBEXU10ATEX1162 X		IBEXU10ATEX1162 X		IBEXU10ATEX1162 X	
type of protection		gas: powder filling, non sparking dust: protection by enclosure		gas: powder filling, non sparking dust: protection by enclosure		gas: powder filling, non sparking dust: protection by enclosure	
necessary transducer mounting fixture		-		-		-	

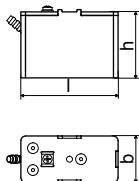
¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other gases on request

pipe diameter min. recommended/max. recommended/max. extended: in diagonal mode and for a flow velocity of 15 m/s

Shear Wave Transducers (zone 1)

technical type		GDP2NW1	GLP2NW1
order code		GSP-NA1NL	GSP-NA1NL/LC
transducer frequency	MHz	2	
medium pressure¹			
min. extended	bar	metal pipe: 20	
min.	bar	metal pipe: 30 plastic pipe: 1	
inner pipe diameter d²			
min. extended	mm	15	
min. recommended	mm	20	
max. recommended	mm	40	
max. extended	mm	60	
pipe wall thickness			
min.	mm	1.5	
max.	mm	-	
material			
housing		PEEK with stainless steel cap and transducer shoe 304 (1.4301)	
contact surface		PEEK	
degree of protection according to IEC/EN 60529		IP65	
transducer cable			
type		1699	1699
length	m	4	9
dimensions			
length l	mm	84	
width b	mm	40	
height h	mm	59	
dimensional drawing			
operating temperature			
min.	°C	-40	
max.	°C	+130	
temperature compensation		x	
explosion protection			
transducer		GSP-NA1NL	GSP-NA1NL/LC
category		gas: 2/3G dust: 2D	
EPL		Gb/Gc Db	
zone		1/2 21	
explosion protection temperature (pipe surface)			
min.	°C	-55	
max.	°C	+180	
ATEX	marking	CE 0637 (Ex) II2/3G Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX	
	certification	IBExU10ATEX1162 X	
	type of protection	gas: powder filling, non sparking dust: protection by enclosure	
	necessary transducer mounting fixture	-	

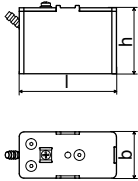
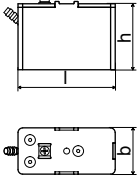
¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other gases on request

pipe diameter min. recommended/max. recommended/max. extended: in diagonal mode and for a flow velocity of 15 m/s

Shear Wave Transducers (zone 1, extended temperature range)

technical type		GDM2EW5	GLM2EW5	GDP2EW5	GLP2EW5
order code		GSM-EA1NL	GSM-EA1NL/LC	GSP-EA1NL	GSP-EA1NL/LC
transducer frequency	MHz	1		2	
medium pressure¹					
min. extended	bar	metal pipe: 20		metal pipe: 20	
min.	bar	metal pipe: 30		metal pipe: 30	
		plastic pipe: 1		plastic pipe: 1	
inner pipe diameter d²					
min. extended	mm	30		15	
min. recommended	mm	40		20	
max. recommended	mm	80		40	
max. extended	mm	120		60	
pipe wall thickness					
min.	mm	2.5		1.5	
max.	mm	-		-	
material					
housing		PI with stainless steel cap and transducer shoe 304 (1.4301)		PI with stainless steel cap and transducer shoe 304 (1.4301)	
contact surface		PI		PI	
degree of protection according to IEC/EN 60529		IP56		IP56	
transducer cable					
type		6111	6111	6111	6111
length	m	4	9	4	9
dimensions					
length l	mm	84		84	
width b	mm	40		40	
height h	mm	59		59	
dimensional drawing					
operating temperature					
min.	°C	-30		-30	
max.	°C	+200		+200	
temperature compensation		x		x	
explosion protection					
transducer		GSM-EA1NL	GSM-EA1NL/LC	GSP-EA1NL	GSP-EA1NL/LC
category		gas :2/3G dust: 2D		gas: 2/3G dust: 2D	
EPL		Gb/Gc Db		Gb/Gc Db	
zone		1/2 21		1/2 21	
explosion protection temperature (pipe surface)					
min.	°C	-45		-45	
max.	°C	+225		+225	
A T E X	marking	CE 0637 Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIA TX		CE 0637 Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIA TX	
	certification	IBExU10ATEX1162 X		IBExU10ATEX1162 X	
	type of protection	gas: powder filling, non sparking dust: protection by enclosure		gas: powder filling, non sparking dust: protection by enclosure	
	necessary transducer mounting fixture	-		-	

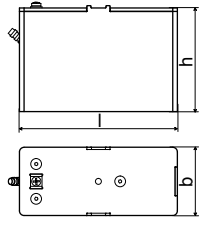
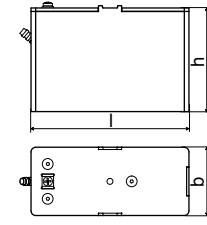
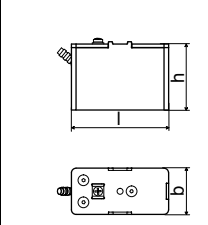
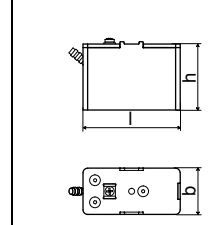
¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other gases on request

pipe diameter min. recommended/max. recommended/max. extended: in diagonal mode and for a flow velocity of 15 m/s

Shear Wave Transducers (zone 2)

technical type		GDG1NH1	GDK1NH1	GDM2NH1	GDP2NH1	
order code		GSG-NA2NL	GSK-NA2NL	GSM-NA2NL	GSP-NA2NL	
transducer frequency		MHz 0.2	0.5	1	2	
medium pressure¹						
min. extended min.		bar metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	
inner pipe diameter d²						
min. extended		mm 250	70	30	15	
min. recommended		mm 380	80	40	20	
max. recommended		mm 810	500	80	40	
max. extended		mm 1100	720	120	60	
pipe wall thickness						
min.		mm 14	5	2.5	1.5	
max.		mm -	-	-	-	
material						
housing		PEEK with stainless steel cap and transducer shoe 304 (1.4301)	PEEK with stainless steel cap and transducer shoe 304 (1.4301)	PEEK with stainless steel cap and transducer shoe 304 (1.4301)	PEEK with stainless steel cap and transducer shoe 304 (1.4301)	
contact surface		PEEK	PEEK	PEEK	PEEK	
degree of protection according to IEC/ EN 60529		IP65	IP65	IP65	IP65	
transducer cable						
type		m 1699	1699	1699	1699	
length		m 5	5	4	4	
dimensions						
length l		mm 136.5	136.5	84	84	
width b		mm 59	59	40	40	
height h		mm 90.5	90.5	59	59	
dimensional drawing						
operating temperature						
min.		°C -40	-40	-40	-40	
max.		°C +130	+130	+130	+130	
temperature compensation		x	x	x	x	
explosion protection						
transducer		GSG-NA2NL	GSK-NA2NL	GSM-NA2NL	GSP-NA2NL	
category		gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D	
EPL		Gc Db	Gc Db	Gc Db	Gc Db	
zone		2 21	2 21	2 21	2 21	
explosion protection temperature (pipe surface)						
min.		°C -55	-55	-55	-55	
max.		°C +190	+190	+190	+190	
A T E X	marking		CE 0637 Ex II3G Ex nA IIC T6...T2 Gc X II2D Ex tb IIIC TX Db	CE 0637 Ex II3G Ex nA IIC T6...T2 Gc X II2D Ex tb IIIC TX Db	CE 0637 Ex II3G Ex nA IIC T6...T2 Gc X II2D Ex tb IIIC TX Db	CE 0637 Ex II3G Ex nA IIC T6...T2 Gc X II2D Ex tb IIIC TX Db
	certification		IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X
	type of protection		gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
	necessary transducer mounting fixture		-	-	-	-

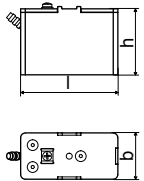
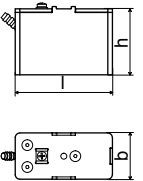
¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other gases on request

pipe diameter min. recommended/max. recommended/max. extended: in diagonal mode and for a flow velocity of 15 m/s

Shear Wave Transducers (zone 2, extended temperature range)

technical type		GDM2EH5	GDP2EH5
order code		GSM-EA2NL	GSP-EA2NL
transducer frequency	MHz	1	2
medium pressure¹			
min. extended	bar	metal pipe: 20	metal pipe: 20
min.	bar	metal pipe: 30	metal pipe: 30
		plastic pipe: 1	plastic pipe: 1
inner pipe diameter d²			
min. extended	mm	30	15
min. recommended	mm	40	20
max. recommended	mm	80	40
max. extended	mm	120	60
pipe wall thickness			
min.	mm	2.5	1.5
max.	mm	-	-
material			
housing		PI with stainless steel cap and transducer shoe 304 (1.4301)	PI with stainless steel cap and transducer shoe 304 (1.4301)
contact surface		PI	PI
degree of protection according to IEC/EN 60529		IP56	IP56
transducer cable			
type		6111	6111
length	m	4	4
dimensions			
length l	mm	84	84
width b	mm	40	40
height h	mm	59	59
dimensional drawing			
operating temperature			
min.	°C	-30	-30
max.	°C	+200	+200
temperature compensation		x	x
explosion protection			
transducer		GSM-EA2NL	GSP-EA2NL
category		gas: 3G dust: 2D	gas: 3G dust: 2D
EPL		Gc Db	Gc Db
zone		2 21	2 21
explosion protection temperature (pipe surface)			
min.	°C	-45	-45
max.	°C	+235	+235
A T E X	marking	CE 0637 Ex nA IIC T6...T2 Gc X II2D Ex tb IIIA TX Db	CE 0637 Ex nA IIC T6...T2 Gc X II2D Ex tb IIIA TX Db
	certification	IBExU10ATEX1163 X	IBExU10ATEX1163 X
	type of protection	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
	necessary transducer mounting fixture	-	-

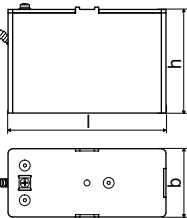
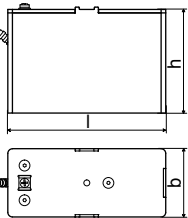
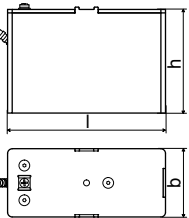
¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other gases on request

pipe diameter min. recommended/max. recommended/max. extended: in diagonal mode and for a flow velocity of 15 m/s

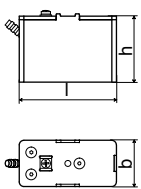
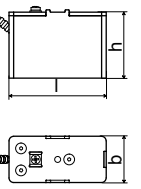
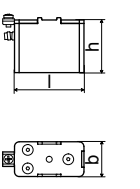
Lamb Wave Transducers (zone 1)

technical type		GRG1NW3	GTG1NW3	GRH1NW3	GTH1NW3	GRK1NW3	GTK1NW3
order code		GLG-NA1NL	GLG-NA1NL/LC	GLH-NA1NL	GLH-NA1NL/LC	GLK-NA1NL	GLK-NA1NL/LC
transducer frequency	MHz	0.2		0.3		0.5	
medium pressure¹							
min. extended	bar	metal pipe: 10		metal pipe: 10		metal pipe: 10	
min.	bar	metal pipe: 15 plastic pipe: 1		metal pipe: 15 plastic pipe: 1		10 (d > 120 mm), 5 (d < 120 mm) metal pipe: 15 (d > 120 mm), 10 (d < 120 mm) plastic pipe: 1	
inner pipe diameter d²							
min. extended	mm	190		120		60	
min. recommended	mm	220		140		80	
max. recommended	mm	900		600		300	
max. extended	mm	1600		1000		500	
pipe wall thickness							
min.	mm	11		7		4	
max.	mm	23		15		9	
material							
housing		PPSU with stainless steel cap and transducer shoe 304 (1.4301)		PPSU with stainless steel cap and transducer shoe 304 (1.4301)		PPSU with stainless steel cap and transducer shoe 304 (1.4301)	
contact surface		PPSU		PPSU		PPSU	
degree of protection according to IEC/EN 60529		IP65		IP65		IP65	
transducer cable							
type		1699	1699	1699	1699	1699	1699
length	m	5	9	5	9	5	9
dimensions							
length l	mm	136.5		136.5		136.5	
width b	mm	59		59		59	
height h	mm	90.5		90.5		90.5	
dimensional drawing							
operating temperature							
min.	°C	-40		-40		-40	
max.	°C	+170		+170		+170	
temperature compensation		x		x		x	
explosion protection							
transducer		GLG-NA1NL	GLG-NA1NL/LC	GLH-NA1NL	GLH-NA1NL/LC	GLK-NA1NL	GLK-NA1NL/LC
category		gas: 2/3G dust: 2D		gas: 2/3G dust: 2D		gas: 2/3G dust: 2D	
EPL		Gb/Gc Db		Gb/Gc Db		Gb/Gc Db	
zone		1/2 21		1/2 21		1/2 21	
explosion protection temperature (pipe surface)							
min.	°C	-55		-55		-55	
max.	°C	+140		+140		+140	
A T E X	marking	CE 0637 (Ex) II2/3G Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX		CE 0637 (Ex) II2/3G Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX		CE 0637 (Ex) II2/3G Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX	
	certification	IBExU10ATEX1162 X		IBExU10ATEX1162 X		IBExU10ATEX1162 X	
	type of protection	gas: powder filling, non sparking dust: protection by enclosure		gas: powder filling, non sparking dust: protection by enclosure		gas: powder filling, non sparking dust: protection by enclosure	
	necessary transducer mounting fixture						

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:
typical values for natural gas, nitrogen, oxygen, pipe diameters for other gases on request
pipe diameter min. recommended/max. recommended: in reflection mode and for a flow velocity of 15 m/s
pipe diameter max. extended: in diagonal mode and for a flow velocity of 25 m/s

Lamb Wave Transducers (zone 1)

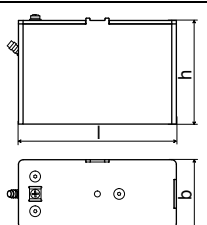
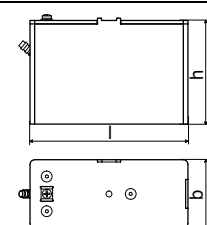
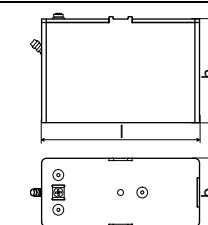
technical type		GRM1NW3	GTM1NW3	GRP1NW3	GTP1NW3	GRQ1NW3	GTQ1NW3	
order code		GLM-NA1NL	GLM-NA1NL/LC	GLP-NA1NL	GLP-NA1NL/LC	GLQ-NA1NL	GLQ-NA1NL/LC	
transducer frequency	MHz	1		2		4		
medium pressure¹								
min. extended min.	bar bar	- metal pipe: 10 (d > 60 mm), 5 (d < 60 mm) plastic pipe: 1		- metal pipe: 10 (d > 35 mm), 5 (d < 35 mm) plastic pipe: 1		- metal pipe: 10 (d > 15 mm), 5 (d < 15 mm) plastic pipe: 1		
inner pipe diameter d²								
min. extended	mm	30		15		7		
min. recommended	mm	40		20		10		
max. recommended	mm	90		50		22		
max. extended	mm	150		70		35		
pipe wall thickness								
min.	mm	2		1		0.5		
max.	mm	5		3		1		
material								
housing		PPSU with stainless steel cap and transducer shoe 304 (1.4301)		PPSU with stainless steel cap and transducer shoe 304 (1.4301)		PPSU with stainless steel cap and transducer shoe 304 (1.4301)		
contact surface		PPSU		PPSU		PPSU		
degree of protection according to IEC/EN 60529		IP65		IP65		IP65		
transducer cable								
type		1699	1699	1699	1699	1699	1699	
length	m	4	9	4	9	4	9	
dimensions								
length l	mm	84		84		70		
width b	mm	40		40		30		
height h	mm	59		59		47.5		
dimensional drawing								
operating temperature								
min.	°C	-40		-40		-40		
max.	°C	+170		+170		+170		
temperature compensation		x		x		x		
explosion protection								
transducer		GLM-NA1NL	GLM-NA1NL/LC	GLP-NA1NL	GLP-NA1NL/LC	GLQ-NA1NL	GLQ-NA1NL/LC	
category		gas: 2/3G dust: 2D		gas: 2/3G dust: 2D		gas: 2/3G dust: 2D		
EPL		Gb/Gc Db		Gb/Gc Db		Gb/Gc Db		
zone		1/2 21		1/2 21		1/2 21		
explosion protection temperature (pipe surface)								
min.	°C	-55		-55		-55		
max.	°C	+140		+140		+140		
marking		CE 0637 Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX		CE 0637 Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX		CE 0637 Ex q nA IIC T6...T2 Gb/Gc II2D Ex tb IIIC TX		
certification		IBExU10ATEX1162 X		IBExU10ATEX1162 X		IBExU10ATEX1162 X		
type of protection		gas: powder filling, non sparking dust: protection by enclosure		gas: powder filling, non sparking dust: protection by enclosure		gas: powder filling, non sparking dust: protection by enclosure		
necessary transducer mounting fixture		-		-		-		
remark							on request	

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other gases on request
 pipe diameter min. recommended/max. recommended: in reflection mode and for a flow velocity of 15 m/s
 pipe diameter max. extended: in diagonal mode and for a flow velocity of 25 m/s

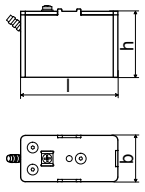
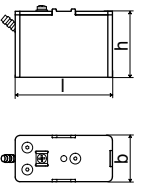
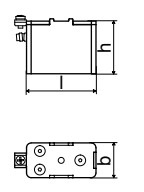
Lamb Wave Transducers (zone 2)

technical type		GRG1NH3	GRH1NH3	GRK1NH3
order code		GLG-NA2NL	GLH-NA2NL	GLK-NA2NL
transducer frequency	MHz	0.2	0.3	0.5
medium pressure¹				
min. extended	bar	metal pipe: 10	metal pipe: 10	metal pipe: 10 (d > 120 mm) 5 (d < 120 mm)
min.	bar	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 (d > 120 mm) 10 (d < 120 mm) plastic pipe: 1
inner pipe diameter d²				
min. extended	mm	190	120	60
min. recommended	mm	220	140	80
max. recommended	mm	900	600	300
max. extended	mm	1600	1000	500
pipe wall thickness				
min.	mm	11	7	4
max.	mm	23	15	9
material				
housing		PPSU with stainless steel cap and transducer shoe 304 (1.4301)	PPSU with stainless steel cap and transducer shoe 304 (1.4301)	PPSU with stainless steel cap and transducer shoe 304 (1.4301)
contact surface		PPSU	PPSU	PPSU
degree of protection according to IEC/EN 60529		IP65	IP65	IP65
transducer cable				
type		1699	1699	1699
length	m	5	5	5
dimensions				
length l	mm	136.5	136.5	136.5
width b	mm	59	59	59
height h	mm	90.5	90.5	90.5
dimensional drawing				
operating temperature				
min.	°C	-40	-40	-40
max.	°C	+170	+170	+170
temperature compensation		x	x	x
explosion protection				
transducer		GLG-NA2NL	GLH-NA2NL	GLK-NA2NL
category		gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D
EPL		Gc Db	Gc Db	Gc Db
zone		2 21	2 21	2 21
explosion protection temperature (pipe surface)				
min.	°C	-55	-55	-55
max.	°C	+150	+150	+150
A T E X	marking	CE 0637 (Ex) I13G Ex nA IIC T6...T2 Gc X I12D Ex tb IIIC TX Db	CE 0637 (Ex) I13G Ex nA IIC T6...T2 Gc X I12D Ex tb IIIC TX Db	CE 0637 (Ex) I13G Ex nA IIC T6...T2 Gc X I12D Ex tb IIIC TX Db
	certification	IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X
	type of protection	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
	necessary transducer mounting fixture	-	-	-

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:
typical values for natural gas, nitrogen, oxygen, pipe diameters for other gases on request
pipe diameter min. recommended/max. recommended: in reflection mode and for a flow velocity of 15 m/s
pipe diameter max. extended: in diagonal mode and for a flow velocity of 25 m/s

Lamb Wave Transducers (zone 2)

technical type		GRM1NH3	GRP1NH3	GRQ1NH3
order code		GLM-NA2NL	GLP-NA2NL	GLQ-NA2NL
transducer frequency	MHz	1	2	4
medium pressure¹				
min. extended min.	bar bar	- metal pipe: 10 (d > 60 mm) 5 (d < 60 mm) plastic pipe: 1	- metal pipe: 10 (d > 35 mm) 5 (d < 35 mm) plastic pipe: 1	- metal pipe: 10 (d > 15 mm) 5 (d < 15 mm) plastic pipe: 1
inner pipe diameter d²				
min. extended	mm	30	15	7
min. recommended	mm	40	20	10
max. recommended	mm	90	50	22
max. extended	mm	150	70	35
pipe wall thickness				
min.	mm	2	1	0.5
max.	mm	5	3	1
material				
housing		PPSU with stainless steel cap and transducer shoe 304 (1.4301)	PPSU with stainless steel cap and transducer shoe 304 (1.4301)	PPSU with stainless steel cap and transducer shoe 304 (1.4301)
contact surface		PPSU	PPSU	PPSU
degree of protection according to IEC/EN 60529		IP65	IP65	IP65
transducer cable				
type		1699	1699	1699
length	m	4	4	3
dimensions				
length l	mm	84	84	70
width b	mm	40	40	30
height h	mm	59	59	47.5
dimensional drawing				
operating temperature				
min.	°C	-40	-40	-40
max.	°C	+170	+170	+170
temperature compensation		x	x	x
explosion protection				
transducer		GLM-NA1NL	GLP-NA1NL	GLQ-NA1NL
category		gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D
EPL		Gc Db	Gc Db	Gc Db
zone		2 21	2 21	2 21
explosion protection temperature (pipe surface)				
min.	°C	-55	-55	-55
max.	°C	+150	+150	+150
A T E X	marking	CE 0637 Ex II3G Ex nA IIC T6...T2 Gc X II2D Ex tb IIIC TX Db	CE 0637 Ex II3G Ex nA IIC T6...T2 Gc X II2D Ex tb IIIC TX Db	CE 0637 Ex II3G Ex nA IIC T6...T2 Gc X II2D Ex tb IIIC TX Db
	certification	IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X
	type of protection	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
	necessary transducer mounting fixture	-	-	-
	remark			

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:

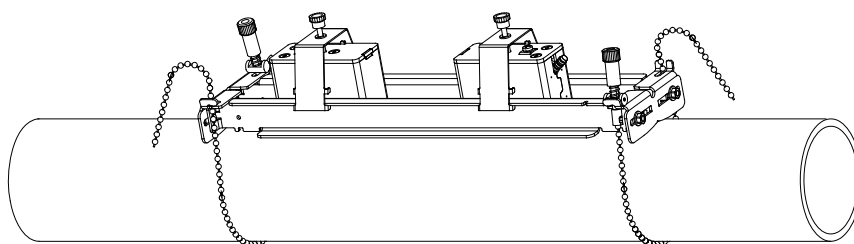
typical values for natural gas, nitrogen, oxygen, pipe diameters for other gases on request
 pipe diameter min. recommended/max. recommended: in reflection mode and for a flow velocity of 15 m/s
 pipe diameter max. extended: in diagonal mode and for a flow velocity of 25 m/s

Transducer Mounting Fixture

Order Code

1, 2	3	4	5	6	7...9	no. of character		
transducer mounting fixture	transducer	-	measuring mode	size	-	fixation	outer pipe diameter	description
VP								portable Variofix
	A							all transducers
			D					reflection mode or diagonal mode
			R					reflection mode
				M				medium
					C			chains
					N			without fixation
							055	10...550 mm
example								
VP	A	-	D	M	-	C	055	portable Variofix and chains
		-			-			

portable Variofix VP and chains



material: stainless steel 304 (1.4301), 301 (1.4310), 303 (1.4305)

dimensions:
414 x 94 x 76 mm
chain length: 2 m

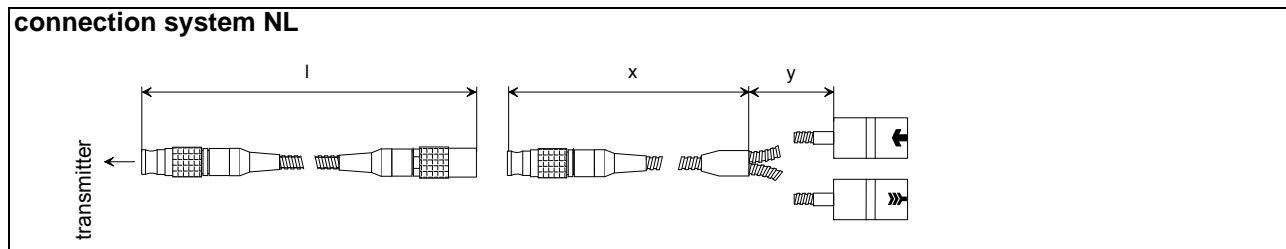
Coupling Materials for Transducers

	normal temperature range (4th character of transducer order code = N)		normal temperature range (4th character of transducer order code = E)	
	< 100 °C	100...170 °C	< 150 °C	150...200 °C
< 2 h	coupling compound type N	coupling compound type E	coupling compound type E	coupling compound type E or H
< 24 h	coupling compound type N	coupling compound type E	coupling compound type E	coupling foil type VT

Technical Data

type	Order Code	operating temperature °C	material	remark
coupling compound type N	990739-1	-30...+130	mineral grease paste	
coupling compound type E	990739-2	-30...+200	silicone paste	
coupling compound type H	990739-3	-30...+250	fluoropolymer paste	
coupling foil type VT	990739-0	-10...+150, short-time peak max. 200	fluoroelastomer	for transducers with transducer frequency G, H, K
	990739-6			for shear wave transducers with transducer frequency M, P
	990739-14			for shear wave transducers IP68 and Lambwave transducers with transducer frequency M, P
	990739-15			for shear wave transducers with transducer frequency Q
	990739-5			for Lambwave transducers with transducer frequency Q

Connection Systems



transducer frequency (3d character of transducer order code)		G, H, K			M, P			Q			S			
N L	cable length	m	x 2	y 3	l ≤ 10	x 2	y 2	l ≤ 10	x 2	y 1	l ≤ 10	x 1	y 1	l ≤ 10
	cable length (option LC)	m	2	7	≤ 10	7	2	≤ 10	8	1	≤ 10	-	-	-

x, y - transducer cable length

l - max. length of extension cable

Transducer Cable

Technical Data

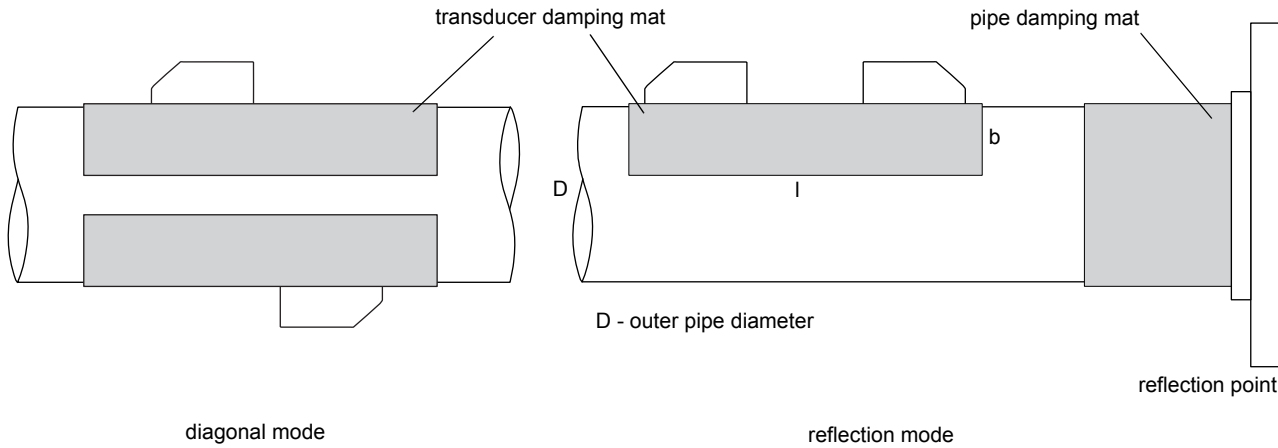
		transducer cable		extension cable	
type		1699	6111	1750	
standard length	m	see table above		5 10	
operating temperature	°C	-55...+200	-100...+225	< 80	
sheath					
material		stainless steel 304 (1.4301)		stainless steel 304 (1.4301)	stainless steel 304 (1.4301)
outer diameter	mm	8	8	9	
cable jacket					
material		PTFE		PFA	PE
outer diameter	mm	2.9		2.7	6
thickness	mm	0.3		0.5	0.5
color		brown		white	black
shield		x		x	x

Damping Mats (optional)

Damping mats will be used for the gas measurement to reduce acoustic noise influences on the measurement.

Transducer damping mats will be installed below the transducers.

Pipe damping mats will be installed at reflection points, e.g. flange, weld.



Selection of Damping Mats

type	description	outer pipe diameter mm	dimensions l x b x h mm	transducer frequency					technical type	operating temperature °C	remark
				G	H	K	M	P			
transducer damping mat											
D	for temporary installation (multiple use), fixed with coupling compound	< 80	450 x 115 x 0.5	-	-	-	x	x	D20S3	-25...+60	
		≥ 80	900 x 230 x 0.5	-	-	x	x	-	D20S2		
		900 x 230 x 1.3	x	x	-	-	-	D50S2			
pipe damping mat											
A	for temporary installation (multiple use), fixed with coupling compound	< 300	300 x 115 x 0.5	x	x	x	x	x	A20S4	-25...+60	for quantity see table below
B	self-adhesive	≥ 300	l x 100 x 0.9	x	x	x	x	x	B35R2	-35...+50	l - see table below

Quantity for Pipe Damping Mat - type A

(depending on the outer pipe diameter)

outer pipe diameter D mm	transducer frequency	
	G, H	K, M, P
100	12	6
200	24	12
300	32	16

Length of Pipe Damping Mat - type B

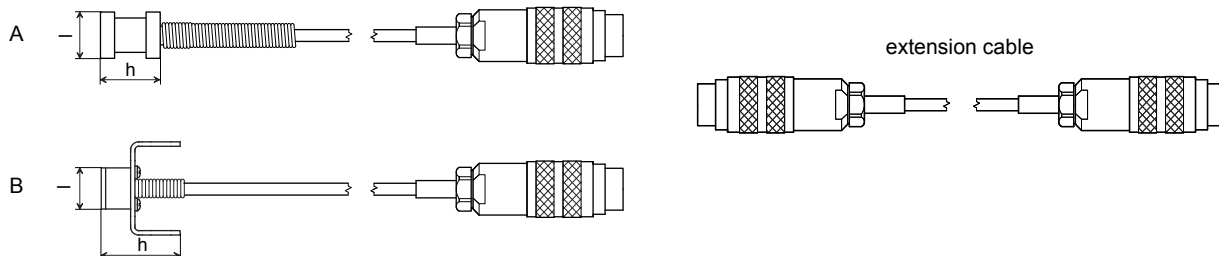
(length l depending on transducer frequency and outer pipe diameter)

outer pipe diameter D mm	transducer frequency	
	G, H mm	K, M, P mm
300	12	6
500	32	16
1000	126	63

Clamp-on Temperature Probe (optional)

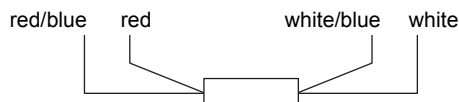
Technical Data

order code		670415-1	670414-1	670415-2	670414-2
design		short response time			
type		Pt100	Pt100 matched according to DIN 1434-1	Pt100	Pt100 matched according to DIN 1434-1
connection		4-wire		4-wire	
measuring range	°C	-30...+250		-50...+250	
accuracy T		$\pm(0.15 \text{ °C} + 2 \cdot 10^{-3} \cdot T \text{ [°C]})$, class A		$\pm(0.15 \text{ °C} + 2 \cdot 10^{-3} \cdot T \text{ [°C]})$, class A	
accuracy ΔT		-	$\leq 0.1 \text{ K}$ ($3\text{K} < \Delta T < 6 \text{ K}$), more corresponding to EN 1434-1	-	$\leq 0.1 \text{ K}$ ($3\text{K} < \Delta T < 6 \text{ K}$), more corresponding to EN 1434-1
response time	s	50		8	
housing		aluminum		PEEK, stainless steel 304 (1.4301), copper	
degree of protection according to IEC/EN 60529		IP66		IP66	
weight (without connector)	kg	0.25	0.5	0.32	0.64
fixation		clamp-on		clamp-on	
accessories		-		plastic protection plate, insulation foam	
dimensions					
length l	mm	15		14	
width b	mm	15		30	
height h	mm	20		27	
dimensional drawing		A		B	



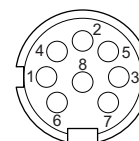
Connection

Temperature Probe



Connector

pin	cable of temperature probe	extension cable
1	white/blue	blue
2	red/blue	gray
3, 4, 5	not connected	
6	red	red
7	white	white
8	not connected	



Cable

		cable of temperature probe	extension cable
type		4 x 0.25 mm ² black or white	LIYCY 8 x 0.14 mm ² gray
standard length	m	3	5/10
max. length	m	-	on request
cable jacket		PTFE	PVC



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